

1 **Characterisation of cellulose degradation during accelerated ageing**
2 **by SEC-MALS, SEC-DAD and A4F-MALS methods**

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25 **Abstract**

26 During their ageing, paper-based information carriers are subject to degradation, depending
27 on the nature of the paper itself and conditions under which they are stored. Determination of
28 the degree of polymerisation (DP) of the cellulose is most frequently used to evaluate the state
29 of degradation and degradation kinetics. Their alterations affect the loss of mechanical
30 properties of paper. Currently the most frequently used method of determination of the
31 cellulose DP is the size exclusion chromatography (SEC), applied either to derivatized
32 cellulose in form of tricarbonylates (CTC) or non-derivatized cellulose in the solution of
33 lithium chloride in dimethylacetamide (LiCl/DMAc) or to solution of lithium chloride in 1,3-
34 dimethyl-2-imidazolidinone (LiCl/DMI). We have compared three methods of analysis of the
35 cellulose isolated from paper which was subjected to accelerated ageing: size exclusion
36 chromatography in combination with multi-angle light scattering (SEC-MALS) detection, size
37 exclusion chromatography in combination with diode-array detector and calibration using
38 polystyrene standards (SEC-DAD) and asymmetric flow field-flow fractionation in
39 combination with multi-angle light scattering (A4F-MALS). Prior to separation, cellulose
40 samples were derivatized with phenyl isocyanate to CTC and dissolved in tetrahydrofuran.
41 Each of the used methods provides different absolute values of DP however pairwise
42 correlations between them are linear with high correlation coefficients ($r = 0.990$ to 0.992).
43 The highest DP values were obtained by the A4F-MALS method; SEC-MALS and SEC-DAD
44 methods had lower values, especially due to shear degradation of high-molecular cellulose
45 chains.

46

47 **Keywords:**

48 Cellulose; tricarbonylates (CTC); degree of polymerization (DP); size-exclusion
49 chromatography (SEC); asymmetric flow field-flow fractionation (A4F); paper degradation.

50

51 **Introduction**

52 Paper as a traditional carrier of information is of high significance for preservation of a large
53 part of our cultural heritage. Mechanical and optical parameters of paper deteriorate during
54 the natural ageing of books, documents and other historical and artistic objects on paper-based
55 carriers which gradually leads to the loss of utility properties. It is important to gain detailed
56 knowledge of the processes accompanying ageing and related to the degradation of paper
57 components through thorough examination in order to apply effective protection, develop

58 methods for stabilisation and prolong the useful life of paper. In case of acidic wood-
59 containing papers (especially from the second half of the 19th and 20th century) which cause
60 serious problems with regard to their permanence and durability, there are several significant,
61 mutually-related factors. The first is the nature of paper-making fibre, which contains in
62 addition to the main component cellulose also hemicelluloses and lignin. Another is acidic
63 environment in which acid hydrolysis of glycoside bond of polysaccharides that form the fibre
64 structure occurs.

65 Depending on ageing conditions, there are several mechanisms of cellulose degradation (e.g.
66 hydrolysis, oxidation) which take place either in parallel or in combination and which are
67 directly related to the intensity of changes in the polymer structure and subsequently to the
68 loss of utility properties, embrittlement or even decomposition of material. Ageing of paper
69 results in the degradation of macromolecules of cellulose, hemicelluloses and lignin, increase
70 of the share of low-molecular fractions and reduction of the average degree of polymerisation
71 (Bansa 2002; Havermans 2002; Łojewski et al. 2011; Vizárová et al. 2012). These changes
72 are relatively slow and methods of accelerated ageing under increased temperature, humidity,
73 acidity, content of oxygen, emissions, various light conditions etc. are used to investigate
74 them (Area and Cheradame 2011; Strlič et al. 2011; Tétreault et al. 2013).

75 The main factor that varies in course of the ageing of paper and that affects paper properties is
76 the molecular weight and molecular weights distribution (MWD) of cellulose. One of the
77 methods used to evaluate these changes is viscometry, which is simple and fast, but provides
78 information only about the viscosity average of molecular weights (M_v). Using the size
79 exclusion chromatography, (SEC) it is possible to determine various values of molecular
80 weights: M_w – weight-average molecular weight (MW), M_n – number-average MW, M_z – z-
81 average MW, M_{z+1} – z+1-average MW, M_v – viscosity-average MW, polydispersity
82 ($PD=M_w/M_n$) and MWD, knowledge of which leads to a better understanding of the cellulose
83 structure and degradation mechanisms in the process of cellulose ageing. SEC is currently
84 used for examination of derivatized or non-derivatized cellulose. 8 % LiCl
85 in dimethylacetamide (LiCl/DMAc) or in 1,3-dimethyl-2-imidazolidinone (LiCl/DMI) are
86 used as solvents for non-derivatized cellulose, separation takes place in diluted solutions (0.5
87 %-1.0 % LiCl) in DMAc at the temperature of 60-80°C (Emsley et al. 2000; Dupont 2003;
88 Yanagisawa et al. 2004; 2005). Free hydroxyl groups of cellulose are during derivatization
89 substituted with phenyl isocyanates and formed cellulose tricarbonyl (CTC) is analysed in
90 tetrahydrofuran at the temperature of 25-35°C (Valtasaari and Saarela 1975; Cao et al. 2012).
91 These methods are generally believed not to degrade the cellulose, but certain changes in

92 structure and loss of some fractions can occur during the process of dissolution or
93 precipitation during derivatization, what in turn leads to incorrect determination of real
94 molecular weights of the examined samples. Deviations from real values occur also at
95 calibration of columns. Absolute values of molecular weights depend to a significant extent
96 on the method of column calibration; especially narrow polystyrene fractions or pullulans are
97 used. Values K and α in the Mark-Houwink equation ($[\eta] = KM^\alpha$) can significantly affect
98 results of determination of molecular weights. This problem can be solved by means of the
99 multi-angle light scattering (MALS). However, another source of inaccuracies occurs during
100 the chromatographic separation, where shear degradation can occur, especially in case of
101 high-molecular polymers. Side chains in high-molecular branched polymers can catch on
102 pores of the column filling (so-called anchoring) and their retention time corresponds to much
103 smaller hydrodynamic volume than the real one (Podzimek et al. 2001). The method of
104 asymmetrical flow field-flow fractionation (A4F) can be used for the analysis of such
105 polymers, because this method eliminates anchoring (and also shear degradation) occurring
106 during SEC (Podzimek 2011).

107 Several authors compared various methods for determination of molecular weights of
108 cellulose, especially for paper degraded in the ageing process (either natural or accelerated)
109 and for papers used as electrical insulation in electric transformers (Jeong et al. 2014; Kes and
110 Christensen 2013). Dupont and Mortha (2004) analysed pure cellulose (Whatman No. 1 filter
111 paper) during accelerated ageing by viscometry in cadoxene, using SEC in LiCl/DMAc
112 with MALS and DRI detection of SEC of cellulose tricarbonylates (CTC) with UV and LALS
113 detection. The highest values of the degree of polymerisation were determined with the
114 method SEC-LiCl/DMAc, lower values with the method SEC-CTC and the lowest using
115 viscometry. Łojewski et al. (2010) found a good correlation between viscometry in
116 cupriethylenediamine (CED) and SEC-CTC with MALS detection for pure cellulose as well
117 as for softwood bleached cellulose. Łojewski et al. (2011) compared various SEC techniques
118 (SEC-UV/VIS, SEC-MALS-UV/VIS) and methods for data evaluation in the analysis of
119 cellulose tricarbonylates of several paper types. They found out that the presence of
120 hemicelluloses negatively affects the determination of correct values of molecular weights
121 and their distribution. Recently, a round robin test of cellulose SEC was performed for direct
122 dissolution of non-derivatized cellulose and cellulose tricarbonylates using RI, MALS, and
123 viscosimetry detectors. The weight-average molar mass obtained showed a variation of 36 %
124 across all methods. The two major influencing parameters were sample preparation, i.e.
125 derivatization and dissolution methods, and the type of molar mass evaluation in GPC, i.e.

126 through calibration or absolute measurements applying light scattering techniques (Potthast et
127 al. 2015).

128 Even though many comparative studies and modifications of cellulose samples-preparation
129 procedures and their analyses have been performed, the comparison of SEC and A4F methods
130 on paper samples in the process of its accelerated ageing has not yet been done. Our aim was
131 therefore to compare three methods of analysis of cellulose tricarbanilates isolated from acidic
132 wood-containing paper subjected to accelerated ageing and to determine their suitability for
133 the given type of polymers and their mutual correlations. Samples were analysed with
134 methods of size exclusion chromatography in combination with multi-angle light scattering
135 (SEC-MALS), size exclusion chromatography in combination with diode-array detector and
136 calibration using polystyrene standards (SEC-DAD) and asymmetrical flow field-flow
137 fractionation in combination with multi-angle light scattering (A4F-MALS).

138

139 **Experimental**

140

141 *Materials and accelerated aging of samples*

142 Newsprint paper (grammage planar density: 45 g/m, liquor pH: 4.5–5.0) containing
143 mechanically bleached groundwood (55 %), bleached sulphite pulp (20 %), catch trash fibres
144 (15 %) and clay (10 %) was aged according to ASTM D 6819-02 method. Samples were
145 conditioned for 24 h at $T = 23 \pm 1^\circ\text{C}$, $\text{RH} = 50 \pm 2 \%$ before accelerated ageing. Twenty
146 papers (sheets of paper in A4 size format) were encapsulated inside sheets of PET/Al/PE film
147 by sealing off all four edges completely. The bag of samples was put into the thermostat for 0,
148 1, 2, 3, 5, 7, 10, 15, 20, 30 and 60 days at the temperature $98 \pm 2^\circ\text{C}$.

149

150 *Preparation of cellulose tricarbanilates (CTC)*

151 Cellulose tricarbanilates (CTC) were prepared according to modified procedure described by
152 various authors (Evans et al. 1989; Josefsson et al. 2001; Hubbell and Ragauskas 2010).
153 Briefly, the cellulose samples were dried over silica gel for several days. Anhydrous pyridine
154 (8.0 ml), cellulose (50 mg), and phenyl isocyanate (1.0 ml) were sealed in a 50-ml dropping
155 flask and heated in an oil bath at 70°C for 72 h. At the end of the reaction, methanol (2.0 ml)
156 was added to the mixture to eliminate the excess of phenyl isocyanate. The yellow solutions
157 were then added dropwise into a rapidly magnetic stirring 7:3 methanol/water mixture (150
158 ml). The solids were collected by filtration and washed with 7:3 methanol/water mixtures ($1 \times$
159 50 ml) followed by water (2×50 ml) to neutral reaction. The cellulose tricarbanilate was air

160 dried overnight, then under vacuum at 50°C. For the size exclusion chromatography (SEC),
161 CTCs were dissolved in tetrahydrofuran (THF) and filtered through a Puradisc 25 NYL filter,
162 0.45 µm (Whatman).

163

164 *Analyses of samples*

165 **SEC-MALS.** A set of liquid chromatograph (Waters Alliance 2695) with MALS detector
166 DAWN EOS (Wyatt Technology Corporation) and differential refractometer (RI) (Waters
167 2414) were used for measurement. Separation was performed in 2 columns PLgel Mixed-C 5
168 µm 300 × 7,5 mm with THF as a mobile phase at flow rate 1 ml/min and 35°C. Samples were
169 prepared in THF with concentration of 0.25 % w/v and dissolved for at least 24 h. Obtained
170 solutions were filtered through a filter with size of pores 0.45 µm and injected volume was
171 100 µl. Data were recorded and processed with the program ASTRA 6 (Wyatt Technology).
172 The MALS detector was coupled with online viscometer (VIS) for most analyses. The
173 combination of detectors was in this case as follows: photometer HELEOS, viscometer
174 ViscoStar and RI detector Optilab r-EX (all Wyatt Technology). Columns were the same as in
175 the case of SEC-MALS. The combination SEC-MALS-VIS enables the determination of
176 distribution and averages of internal viscosity and especially the determination of Mark-
177 Houwink plot, which can be used for very sensitive detection and characterization of
178 branching.

179

180 **SEC-DAD.** The second method of analysis was SEC in combination with the detection in
181 the UV area. The system consisted of a quaternary pump, autosampler with thermostat and
182 diode array detector (Agilent 1200 series). The separation was performed at 35 °C with THF
183 at a flow rate of 1ml/min on two columns PLgel Mixed-B 10 µm (300 × 7.5 mm) preceded by
184 PLgel 10 mm (7.5 × 50 mm) GUARD column (Polymer Laboratories). Columns were
185 calibrated with series of polystyrene standards in the range of molecular weights from 162 to
186 6,035,000 (Agilent, Tosoh). The data from the detector were collected at 240 nm by the
187 ChemStation software (Agilent Technologies) and calculated after data conversion into the
188 Clarity GPC module (DataApex).

189

190 **A4F.** Some samples were analysed also by means of A4F. This method separates molecules
191 according to their size, similarly as SEC. The advantage of A4F is that separation of
192 molecules occurs by flow in empty channel, what eliminates undesirable phenomena related
193 to the interaction of separated molecules with the filling of columns in SEC. Moreover, the

194 separation occurs under pressure several times lower as compared to the SEC, what
195 significantly reduces the possibility of shear degradation. Instrument Eclipse 3+ combined
196 with MALS detector HELEOS and RI detector Optilab r-EX (all Wyatt Technology) were
197 used for measurement. Thickness of channel was 490 μm , THF mobile phase with flow rate
198 through the detector 1 ml/min (1.5 ml/min for sample 0) and gradient of cross flow from 3 to
199 0.15 ml/min during 15 min.

200

201 **Results and discussion**

202 Determination of absolute weight of cellulose depends on several factors and results of
203 several works do not lead to unambiguous conclusions. Some authors found good correlation
204 between viscometry and SEC of cellulose tricarbanilates (Valtasaari and Saarela 1975;
205 Danhelka et al. 1976), others found significant difference between these methods (Dupont and
206 Mortha 2004; Pala et al. 2007). Different values were obtained using SEC of non-derivatized
207 cellulose in DMAc/LiCl and tricarbanilates of cellulose in THF (Dupont 2003; Dupont and
208 Mortha 2004). Impact of cellulose derivatization on tricarbanilates as well as of solving of
209 non-derivatized cellulose in DMAc/LiCl on changes of molecular weight are discussed in
210 detail in several works and conclusions are again ambiguous (Danhelka et al. 1976; Wood et
211 al. 1986; Potthast et al. 2002; Sjöholm 2004; Henniges et al. 2014).

212 We obtained differing results using various techniques of separation and methods for
213 determination of molecular weights of cellulose in samples of paper that was subjected to
214 accelerated ageing (Table 1-3).

215

216 TABLE 1

217 TABLE 2

218 TABLE 3

219

220 The highest values of DP_w were obtained with the method A4F-MALS, lower values with the
221 method SEC-MALS and the lowest with the method SEC-DAD. DP_w values were for original
222 samples prior to accelerated ageing for SEC-MALS by 10 % and for SEC-DAD by 19 %
223 lower as compared to the value obtained with A4F-MALS. Differences between two SEC
224 methods can be explained by used methods for MW determination. MALS provides absolute
225 values and obtained data can be deemed real values of molecular weights obtained by SEC
226 separation. Resulting values of procedures using calibration by means of standards for MW
227 determination depend on the type of standards and coefficients K and α used in the Mark-

228 Houwink equation. Polystyrenes with narrow polydispersity and various coefficients K and α
229 are most frequently used for calibration in separation of cellulose tricarbonylates in
230 tetrahydrofuran (Kačík et al. 2009; Łojewski et al. 2011). Differences in molecular weights
231 between the separation A4F and SEC can be explained by the fact that in the case of SEC of
232 branched polymers (used samples contained also hemicelluloses) these polymers are anchored
233 and some molecules of the branched polymer are caught on particles of the column filling and
234 exit it upon larger retention volume than would correspond to them according to their
235 molecular weight. This can cause decrease of molecular weights determined with the SEC
236 method (Podzimek 2001; 2014). Another reason can be the shear degradation of high-
237 molecular chains, which occurs during SEC separation, but not during A4F. At shear
238 degradation, the polymer chain can break into smaller pieces. Shear degradation lowers the
239 molar mass of a polymer chain significantly. The molar mass average values such as M_w and
240 M_n will be smaller and the polydispersity index will increase (Hofe et al. 2011).

241 There are several methods of expression used for the description of changes of the degree of
242 polymerisation of cellulose during the accelerated ageing, e.g. $DP = f(t)$, $1/DP = f(t)$, $DP_0/DP -$
243 1 (scissions per chain), $1/DP - 1/DP_0$ (scissions per monomer), $1 - DP/DP_0$. Advantages and
244 disadvantages of these relations are discussed in detail by Calvini (2014). Results of all
245 methods show similar trends of DP changes (of molecular weights) – rapid decrease during
246 first days of accelerated ageing, later slowing down of the degradation process, which
247 approaches the limit value, the so-called levelling-off degree of polymerisation (LODP) (Fig.
248 1). This trend is known from several works and can be explained by the presence of weak
249 glycoside bonds, which are susceptible to hydrolysis. Those are especially bonds in the
250 presence of electrophilic substituents (e.g. carboxyl and carbonyl groups), which due to the
251 induction effect activate the adjacent bond for hydrolytic reactions (Fengel and Wegener
252 2003). Cellulose polymer is formed by amorphous and crystalline areas together with weak
253 bonds (Calvini et al. 2008). Some authors questioned the concept of weak bonds, but in some
254 sample types (e.g. with high content of hemicelluloses) it can well help to explain the kinetics
255 of degradation at the beginning of the accelerated ageing (Calvini 2014).

256

257 FIG. 1

258

259 Both SEC methods show faster reduction of DP than the A4F method, what can be explained
260 by anchoring of branched polymers in pores of the column filling, what results in the increase

261 of retention volume of molecules with higher hydrodynamic volume and towards smaller
262 calculated values of DP.

263 Observation of the number of scissions in the cellulose chain (Fig. 2) shows that the highest
264 values are provided by the method SEC-MALS, lowest by the method SEC-DAD due to used
265 calibration of columns with polystyrenes, what causes different DP values.

266

267 FIG. 2

268

269 Used methods for determination of the distribution of molecular weights differ in the
270 separation principle (SEC and A4F) as well as detection and calculation of values of
271 molecular weights (MALS and DAD). It is therefore not surprising that every method gives
272 differing absolute values of determined parameters. The nature of analysed samples also
273 affects resulting values. In the case of SEC, linear chains of pure cellulose will behave
274 differently than branched chains of present hemicelluloses, which were isolated from paper.
275 Anchoring of part of branched chains can be expected for such samples, which are eluted
276 from the column with higher retention times and thereby affect determined values of
277 molecular weights. Values determined with the SEC-DAD method depend especially on used
278 coefficients K and α in the Mark-Houwink equation. However, despite all mentioned
279 differences between individual examined methods it can be established on the base of mutual
280 comparison of DP values that they give mutually comparable results (Fig. 3-5) and can be
281 used for the evaluation of kinetics of cellulose degradation in the process of accelerated
282 ageing of paper.

283

284 FIG. 3

285 FIG. 4

286 FIG. 5

287

288

289 **Conclusions**

290 Our aim was to compare three methods of analysis of tricarbanilates of cellulose isolated from
291 acidic wood-containing paper subjected to accelerated ageing and to determine their
292 suitability for the given type of polymers (evaluation of the kinetics of degradation) and their
293 mutual correlations. Samples were analysed with methods of size exclusion chromatography

294 in combination with multi-angle light scattering (SEC-MALS), size exclusion
295 chromatography in combination with diode-array detector and calibration using polystyrene
296 standards (SEC-DAD) and asymmetrical flow field-flow fractionation in combination
297 with multi-angle light scattering (A4F-MALS).

298 Results confirm that various methods provide different absolute values of the cellulose degree
299 of polymerisation (DP), but mutual correlations between individual methods are linear with
300 high correlation coefficients ($r = 0.990$ to 0.992). That means that any of tested methods can
301 be used for the determination of DP when monitoring changes of cellulose during various
302 treatments of lignocellulose materials. The highest values are given by the A4F-MALS
303 method; lower values were obtained with SEC-MALS and SEC-DAD methods, mainly due to
304 shear degradation of high-molecular chains of cellulose. These findings are important
305 especially for the study of changes of molecular properties of plant fibrous materials
306 containing in addition to cellulose also hemicelluloses.

307

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