

Table 4: Concentration of mono-, di-, triglycerides and soaps in final reaction mixture (MG_{RM} , DG_{RM} , TG_{RM} , S_{RM}) of non-, hard- and easy-separable reaction mixtures

substance	non-separable and hardly-separable	easy-separable
MG_{RM} [wt-%]	2.4–4.2	1.1–2.3
DG_{RM} [wt-%]	1.9–3.5	0.3–0.9
TG_{RM} [wt-%]	0.4–1.0	0.0–0.3
S_{RM} [wt-%]	2.0–2.5	2.5–5.8